

#### **ISO 14001 Certification**

The framework of Maharam's efforts to reduce its corporate environmental impact is ISO 14001 certification.

To obtain certification, all corporate practices are carefully evaluated and measured for environmental impact. An environmental policy is defined, including concrete goals to reduce identified impacts. This environmental policy includes a commitment to compliance with environmental laws and company policies, continual improvement and prevention of pollution.

An environmental management system is created to ensure that environmental policy is implemented. An independent ISO consultant is retained to continually monitor and measure progress, and to verify that ISO standards are observed. ISO 14001 processes are audited on an annual basis and certified companies must demonstrate continual reduction of their environmental impact.

Through ISO 14001, Maharam is committed to minimizing the environmental impacts of its business practices, including, but not limited to:

- Reduction of energy consumption
- Reduction of water consumption
- Reduction of paper consumption
- Reduction of waste through recycling
- Optimization of textile finishes

#### **Greenguard and Greenguard Gold Certification**

Gale is Greenguard certified and Greenguard Gold certified as a low-emitting material.

- Certification: T10So99122-4

Greenguard certification verifies that chemical and particle emissions fall within acceptable indoor air quality pollutant thresholds for adults. Products are tested for emissions of formaldehyde, volatile organic compounds (VOCs), respirable particles, ozone, and other pollutants using environmental chamber protocols designed to simulate typical indoor environments.

Greenguard Gold certification is a separate program tailored to the needs of children who have a greater sensitivity to indoor air quality. Greenguard Gold sets lower thresholds on allowable emissions by a factor of 0.43 to account for the needs of educational environments. Greenguard Gold certified textiles comply with CA Section 01350 requirements for schools and are accepted for Collaborative for High Performance Schools (CHPS) Low-Emitting Materials credits.

#### **Oeko-Tex Certification**

Gale is Oeko-Tex Certified. Oeko-Tex is an internationally recognized certification system for textile fibers, yarns and products.

#### **REACH Compliant**

REACH stands for the European Community Regulation on chemicals and their safe use. The aim of REACH is to improve human health by requiring manufacturers to gather information on the properties of their chemical substances, register the information in a central database run by the European Chemicals Agency, and substitute Substances of Very High Concern (SVHC) when suitable alternatives have been identified.

The resource that produces Gale has fulfilled their obligations according to REACH and has confirmed they have made the necessary pre-registrations for the chemicals involved in the production of Gale. Gale is REACH Compliant.

**LBC Red List Compliant**

The Living Building Challenge Red List is a chemical list that contains the worst in class materials prevalent in the building industry. The commonly-used chemicals on the Red List are have been designated as harmful to living creatures or the environment. Products that are Red List Compliant do not contain any of the toxic chemicals listed on the LBC Red List.

**Environmentally Improved Manufacturing Processes**

- Gale is free of flame retardant chemicals.
- Gale is solution-dyed, a process that uses less energy and creates less water waste.

**Manufacturing**

Location of Manufacture: Bulciago, Italy

Location of Harvest/Extraction: Due to the complex and changing nature of the textile supply chain, location of harvest/extraction is unknown.

**LEED**

Gale may contribute to the following LEED points:

- LEED V4 ID+C MR Credit: Building Product Disclosure and Optimization - REACH Compliant
- LEED V4 ID+C EQ Credit: Low-Emitting Materials

**PFAS-Free**

Complete product information at [maharam.com](http://maharam.com)  
800.645.3943